



# PLASTISEAM®

## F-715 FLEXIBLE SEAM SEALER FOR INDUSTRIAL USE ONLY

### DESCRIPTION:

PLASTISEAM® is a tough, clear, flexible resin system that is excellent for sealing out moisture in pin holes in sewn seams. PLASTISEAM® is typically used on nylon, canvas and other fabrics used in making backpacks, tents, awnings, tarps, outdoor clothing, etc. PLASTISEAM® is second to none in performance and will last far longer than any other seam sealer on the market.

### SPECIFICATIONS:

Solids: (wt) 11%	Color: (wet) clear
Tensile: (ASTM D-638) 7,000 psi	Color: (dry) clear
Ultimate elongation: (ASTM D-638) 450%	Shelf life: 1+ year at 77°F unopened container
UV stability: good	Temperature use range: -30°F to 200°F
Viscosity range: 200-300 cps	Coverage: 300 sq.ft. per gal at 1 mil

### ALTERNATIVE PRODUCTS:

For sealing pinholes in neoprene or other rubber materials, see PLASTI DIP® technical data sheet #5. For sealing pinholes in vinyl fabrics, see VLP® technical data sheet #1.

### SURFACE PREPARATION: DO NOT APPLY TO VINYL.

All surfaces to be sealed must be free of any oils, dust or other foreign matter.

### USE ADEQUATE VENTILATION.

**BRUSHING:** Gently mix before each use. Dilute with recommended thinner if necessary. Use adequate "sheer" mixing to ensure thinner mixes properly with PLASTISEAM®. Apply a wet, uniform coating to surface and allow to penetrate and dry. Allow 20-30 minutes dry time before applying additional coats of PLASTISEAM®. Allow 4 hours dry time minimum, overnight for best results.

Seams sealed with PLASTISEAM® can stick together if not completely dry before folding or storing or if stored above 100°F.

### HINTS:

Recommended thinner is Toluene. Allow to dry overnight whenever possible. Avoid excessive air movement, heat or humidity. Always use proper ventilation and protection.

We cannot anticipate all conditions under which this information and our products, or the products of other manufacturers in combination with our products, may be used. We accept no responsibility for results obtained by the applications of this information or the safety and suitability of our products, either alone or in combination with other product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and buyers and users assume all responsibility and liability for loss or damage arising from the handling and use of our products whether used alone or in combination with other products. Ever changing V.O.C. regulations in your area may require you to contact local authorities for proper use and/or disposal of this product. Should you need further assistance, please contact PLASTI DIP INTERNATIONAL technical service.